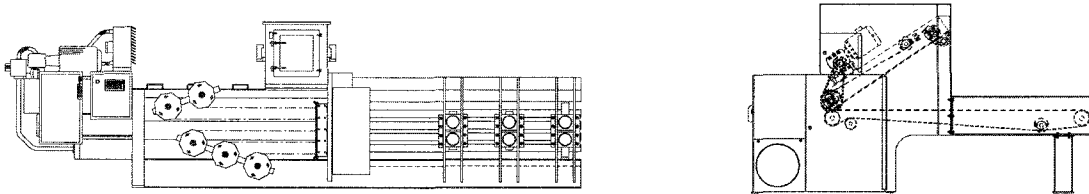




Balemaster®

DIVISION OF EAST CHICAGO MACHINE TOOL CORP
980 CROWN COURT, CROWN POINT, INDIANA 46307-2732
Tel: 219/663-4525 Fax: 219/663-4591
E-MAIL SERVICE@BALEMASTER.COM



BALEMASTER TRAINING SCHOOL

Thorough knowledge of your baling equipment and regular preventive maintenance are key factors in maintaining an efficient and cost-effective baling operation. The Balemaster Training School will familiarize your employees with your baling system and enable them to troubleshoot and solve problems quickly, thus reducing costly downtime.

The training school is three eight-hour days in duration and covers preventive maintenance, hydraulic, mechanical, and electrical troubleshooting methods, maintenance practices and safety.

The program includes notebook and session materials, three luncheons, banquet, refreshment breaks, and transportation to and from the local hotels.

The school is conducted at the Balemaster manufacturing facility by the Service Department personnel and is general in scope yet specific to the equipment of the students attending. It is designed for maintenance personnel who will be responsible or involved in the maintenance and upkeep of the equipment. Tuition per student is only \$995 for the three-day session which is held on a monthly basis. Please call the Balemaster Service Department at (219) 663-4525 to enroll or if you have any questions.

Thank you,

Parts and Customer
Service Department

BALEMASTER TRAINING SCHOOL
REGISTRATION AND GENERAL INFORMATION

REGISTRATION: Registration may be made by calling the Parts Department. Enrollments are accepted on a first come, first serve basis; therefore, please advise us of your intentions to enroll as early as possible. Tentative registrations are accepted, but a check or purchase order number is necessary to guarantee an enrollment.

TUITION AND EXPENSES: Tuition for a course may be paid in advance by check or money order, payable to Balemaster. In lieu of payment, the student must be sponsored by his company, and enclose a company purchase order issued to Balemaster. We also accept Visa, Mastercard and American Express.

Checks must be made payable to:

BALEMASTER

Please mail prepayment checks or purchase orders to:

Balemaster
980 Crown Court
Crown Point, IN 46307

COURSE LOCATION: Courses are conducted at Balemaster, 980 Crown Court, Crown Point, IN 46307.

HOURS: All classes are conducted from 8:15 A.M. until approximately 4:30 P.M. Classes are conducted Monday, Tuesday and Wednesday.

****IT IS ADVISABLE NOT TO BOOK RETURN FLIGHTS PRIOR TO 7:00 P.M. ON THE LAST DAY OF CLASS.****

CLOTHING REQUIREMENT: The atmosphere of the classroom is informal, and casual clothes are in order.

HOTEL ACCOMMODATIONS: Securing hotel accommodations is the responsibility of the student. There are several excellent hotels in the Crown Point area. Transportation between hotels and Balemaster will be provided by Balemaster with morning pickup at 8:00 A.M.

MEALS INCLUDED: Lunch is provided on Monday, Tuesday and Wednesday. Also provided is a banquet on Tuesday evening.

Please Note:

We reserve the right to limit the number of students to prevent overcrowding. On the other hand, we also reserve the right to cancel school within a week of the starting date if there is not a sufficient number of students enrolled. Therefore, it is important that you call our office as soon as possible to make your reservations so we will know whether to run the school or to cancel it. If we should have to cancel the school, your enrollment fee will be immediately returned. If you enroll by company purchase order, the purchase order will not be processed until it has been determined that the class will start as scheduled.

BALEMASTER MAINTENANCE TRAINING COURSE

For: Maintenance Technicians, Operators and Troubleshooters.

Only a well-trained maintenance task force can eliminate deficiencies, correct existing problems and increase productivity. Training key personnel is a cost effective and efficient way to teach the entire maintenance group. If your company is interested in reducing existing maintenance problems rather than bandaging ailments, send a group of your key maintenance personnel, preferably from each shift, to the Balemaster Training School.

TRAINING REVIEW

GENERAL:

- * Baler Controls/ Operation
- * Sequence of Operations (PLC and it's Logic Sequence)
- * Preventative Maintenance (All Disciplines)
- * Troubleshooting (All Disciplines)
- * Safety/ Lockout- Tagout
- * Baler Options
- * How to make better bales

MECHANICAL:

- * Baling Ram and Components
- * Side Density System
- * Inserter Carriage/ Adjustments
- * Twister Assembly/ Adjustments
- * Balelocks Function
- * Shear Bar
- * Wire Feed System

ELECTRICAL:

- * Programable Logic Controllers (PLC)
- * Relays, Limit Switches and Timers
- * Photo Sensitivity Eyes
- * Touch Screen Interface
- * Bale Length Counters
- * Emergency Stop Circuit
- * Schematics- Reading & Troubleshooting

HYDRAULIC:

- * Schematics- Reading & Troubleshooting
- * Baler pressure setting procedures
- * Side Density Control
- * Relief Valves
- * Unloading Valves
- * Pumps
- * Pressure Switch
- * Regeneration Circuit
- * Cartridge Valves vs 4 Way Valves
- * Tank Anatomy & oil change /filter system
- * Cylinders
- * Gauges
- * Check Valves

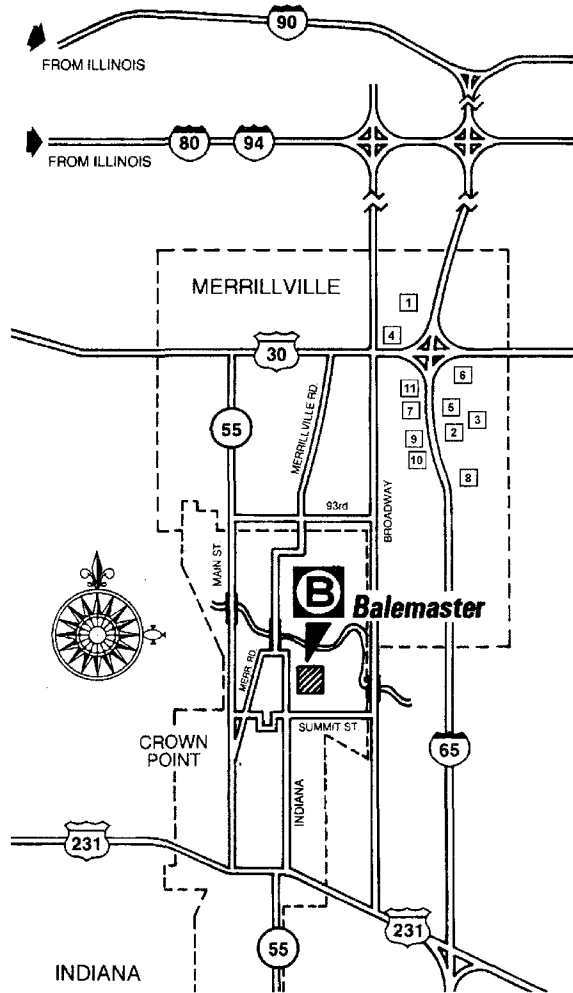
SHREDDERS/ HOGGERS:

- * Adjustments
- * Preventative Maintenance



LODGING LOCATIONS

- (1) Courtyard by Marriott
(800) 916-4641
(219) 756-1600
- (2) Best Western
(800) 528-1234
- (3) La Quinta Motors Inn
(866) 229-9144
(219) 738-2870
- (4) Radisson Hotel
Star Plaza
(866) 232-5031
(219) 769-6311
- (5) Red Roof Inn
(800) 733-7663
(219) 738-2430
- (6) Extended Stay
(800) 398-7829
(219) 769-4850
- (7) Fairfield Inn
(800) 228-2800
(219) 736-0500
- (8) Country Inn & Suites
(888) 201-1746
(219) 736-1300
- (9) Holiday Inn Express
(800) HOLIDAY
(219) 795-9500
- (10) Hampton Inn
(800) HAMPTON
(219) 736-7600



DIRECTIONS FROM MOTELS:

West on U.S. 30 to Broadway, South (left) on Broadway 3 mi. to Summit St., West (right) on Summit to Indiana Ave., North (right) on Indiana Ave. 1/4 mi. to Crown Court, East (right) on Crown Court to Balemaster.



Division of East Chicago Machine Tool Corporation

980 Crown Court, Crown Point, IN 46307-2732

